

## SETT CHART

FIBER	WARP EPI		SIZE-YDS / LB
	Plain Weave	Twill	
<u>Cotton</u>			
8/4 unmercerized	12-18		1680
4/4 unmercerized	4		840
8/2 unmercerized	18	18-30	3600
3/2 pearl	10-12	12-15	1260 ✓
5/2 pearl	15-20	18-24	2100
10/2 pearl	18-24	24-36	4200
20/2 pearl	30-40	36-48	8400
mercerized flake	10	12-15	1500
boucle'	8-10	10-12	1150
sm. boucle'	14-18	16-24	1700
thick-n-thin	10	12	1200